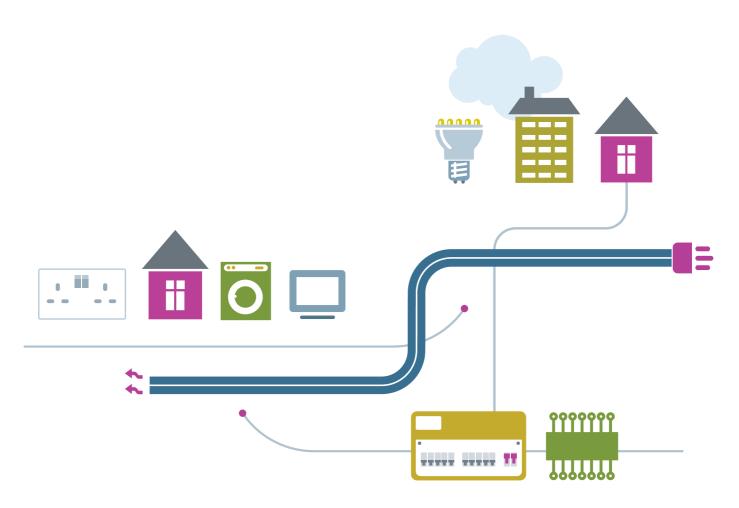




# TECHNICAL BULLETIN

COORDINATION OF WIRING ACCESSORIES, LOW-VOLTAGE SWITCHGEAR AND CONTROLGEAR ASSEMBLIES WITH CONDUCTORS OPERATING AT A TEMPERATURE EXCEEDING 70 °C e.g. XLPE



## **ABOUT BEAMA**

BEAMA is the long established and respected trade association for the electrotechnical sector. The association has a strong track record in the development and implementation of standards to promote safety and product performance for the benefit of manufacturers and their customers.

This Technical Bulletin has been produced by BEAMA's Building Electrical Systems Portfolio which comprises of major UK manufacturing companies operating under the guidance and authority of BEAMA, supported by specialist central services for guidance on European Single Market, Quality Assurance, Legal and Health & Safety matters.

Details of other BEAMA Technical Bulletins and Guides can be found on the BEAMA website www.beama.org.uk

#### **DISCLAIMER**

This publication is subject to the copyright of BEAMA Ltd. While the information herein has been compiled in good faith, no warranty is given or should be implied for its use and BEAMA hereby disclaims any liability that may arise from its use to the fullest extent permitted under applicable law.

#### © BEAMA Ltd 2018

Copyright and all other intellectual property rights in this document are the property of BEAMA Ltd. Any party wishing to copy, reproduce or transmit this document or the information contained within it in any form, whether paper, electronic or otherwise should contact BEAMA Ltd to seek permission to do so.

#### Acknowledgements

BEAMA would like to thank IEC and BSI for allowing references to their standards; Health and Safety Executive (HSE) for reference to their documents.

### **OVERVIEW**

BS7671 regulation 512.1.5 requires that "Switchgear, protective devices, accessories and other types of equipment shall not be connected to conductors intended to operate at a temperature exceeding 70 °C at the equipment in normal service, unless the equipment manufacturer has confirmed that the equipment is suitable for such conditions".

BS 7671 regulation; 523.1 (note b) requires that "Where a conductor operates at a temperature exceeding 70 °C, it shall be ascertained that the equipment connected to the conductor is suitable for the resulting temperature at the connection".

BS 7671 90 °cable tables e.g. Table 4E4, state that; Where it is intended to connect the cables in this table to equipment or accessories designed to operate at a temperature lower than the maximum operating temperature of the cable, the cables should be rated at the maximum operating temperature of the equipment or accessory (see Regulation 512.1.5).

Low-voltage switchgear and controlgear assemblies include switchboards, panelboards, distribution boards, busbar trunking systems and consumer units.

Wiring accessories include wall switches, socket-outlets, fused spurs and plugs.

The British (BS) and harmonized standards (BS EN) for these products contain test limits that apply to thermoplastic insulation i.e. PVC, and specifically to low -voltage assemblies, where the terminals of the built-in component e.g. MCCBs / MCBs also contain the terminals for external insulated conductors.

#### Conclusion

Unless specified by the manufacturer, conductors operating at a temperature exceeding 70 °C are not suitable or safe for use with wiring accessories, low-voltage switchgear and controlgear assemblies. However, 90 °C rated cable can be used for external wiring provided the conductor operating temperature does not exceed 70 °C i.e. where the electrical design is based on current ratings given in the equivalent table for 70 °C thermoplastic insulated cables, Regulation 512.1.5 Note 4 refers.

Specifically for a low-voltage switchgear and controlgear assemblies, whenever a declaration states that built-in components (e.g. MCBs / MCCBs) which also contain the terminals for external insulated conductors, are suitable for conductors operating at a temperature exceeding 70 °C, then the components must have been tested in the assembly as part of the appropriate assembly standard.



London E1W 1YZ www.beama.org.uk